

INSTALLATION INSTRUCTIONS
GRILLE GUARD
05-07 TOYOTA TACOMA
PART NUMBER

PARTS LIST:

1	Grille Guard	6	7/16" 1 ¼" Hex Head Bolts
1	Driver/Left Mounting Bracket	8	7/16" Nylock Nut
1	Passenger/Right Mounting Bracket	2	7/16" x 4 ½" Hex Head Bolts
1	Driver/Left Top Bracket	16	7/16" Flat Washers
1	Passenger/Right Top Bracket	2	3/8" x 1" Button Head Bolts
2	3/8" Bolt Plates	4	3/8" Nylock Nuts
		4	3/8" Flat Washers

PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. DO NOT ATTEMPT INSTALLATION ALONE; PERSONAL INJURY OR DAMAGE TO THE TRUCK MAY RESULT.
2. Remove the three existing nuts that hold the bumper support frame to the vehicle frame (**Figure 1**).
3. Attach the upper holes on the driver side Mounting Bracket with existing nuts. To attach the lower hole on the Mounting Bracket use the included (1) 7/16" x 4 ½" Hex Head Bolt, (1) 7/16" Nylock Nut, and (1) 7/16" Flat Washer (**Figure 1**).
4. Repeat steps 2 & 3 for passenger side.
5. Slide the driver side Top Bracket through the plastic grille opening with 90° bend towards the front and side of the vehicle. Attach the inner mounting location of the Top Bracket to the factory hole on the radiator support using the included (1) 3/8" Bolt Plate, (1) 3/8" Flat Washer, and (1) 3/8" Nylock (**Figure 2, 3 and 4**).
6. Line up the three holes on the lower portion of the Grille Guard with the three holes in the Mounting Bracket. Attach Grille Guard to Mounting Brackets using the included (6) 7/16" x 1 ¼" Hex Head Bolts, (6) 7/16" Nylock Nuts, and (12) 7/16" Flat Washers (**Figure 1**).
7. Proceed to attach the Top Brackets on the inner edge of the Grille Guard using the included (2) 3/8" x 1" Button Head Bolts, (2) 3/8" Nylock Nuts, and (2) 3/8" Flat Washers.
8. Align the Grille Guard properly; and then tighten all hardware at this time.
9. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Driver Side Shown

